

Development of a light-responsive permeation membrane modified by an azo derivative on a porous glass substrate

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A photo-responsive gas separation membrane modified by an organic azo derivative in a porous glass tube shows decreased gas permeance upon stimulation with an Xe-lamp, which returns the starting level upon stopping the irradiation.

It is well known that azobenzene derivatives show photo-reversible *cis-trans* isomerization.^{1,2} Such conformational change leads to many chemically photoinduced changes so that many applications can be envisaged; among these is the possibility to control the chemical functions by 'on-off switching'. Several investigations considering this concept have been reported.³⁻⁵ In addition, there are many researchers that are attempting to develop membranes with stimuli-response functions. For example, polymeric separation membranes with stimulation-response functions such as pH ultrafiltration membranes^{7,8} or liquid membrane separating the intended ions by light⁹ are now actively investigated.

On the other hand, porous glass membranes which possess relatively sharp pore size distributions are now actively investigated because of their high gas selectivity, ease of control of the pore size and easier molding.⁶ However, the pore size of all such membranes is fixed rigidly so no such membranes can respond to physical and/or chemical stimuli.

In this study, as a new concept, the preparation of a porous glass membrane surface modified by an azo derivative was carried out for use of gas flow control. Furthermore, control of the gas permeability by the photoinduced *cis-trans* switching property of the compound under light irradiation was investigated.

Porous glass tubes were prepared and gas permeance measurements at 300 K were carried out according to the procedure reported elsewhere.¹⁰ The chemicals which were used in this study were purchased either from Wako Pure Chemical Industries Co., Ltd. and Aldrich Inc. or used without any purification. The azo derivative, 11-[4-(4'-hexylphenyl)-azo]phenoxyundecanoic acid (6Az10CO₂H) was synthesized using the route reported by Seki *et al.*¹¹ Initially, a porous glass surface treated with 3-aminopropyltrimethoxysilane as a coupling agent was placed into a solution of 6Az10CO₂H and THF and refluxed at 373 K for 20 h. Subsequently, the porous glass was refluxed in THF for > 24 h and then washed with THF several times. The azo modification membrane tube (one end was sealed by epoxy resin) was attached to the Pyrex glass tube by epoxy resin and then the support tube with the membrane was placed inside a stainless steel permeation cell equipped with a silica window through a flange connection, after drying at 348 K in vacuum for 1 h. Using the prepared membrane, gas permeances of pure N₂ and He were measured by a mass flow meter. The single feed gas of N₂ and He was passed continuously outside of the membrane under a pressure of *ca.* 3.03 × 10⁵ Pa (3.0 atm) at room temperature (300 K). Light irradiation from a Xe lamp (500 mW cm⁻²) was directed to the irradiation window which could be covered with a thick board to interrupt irradiation. The pore size distribution of the sample after drying at 348 K under vacuum for several hours was measured by a nitrogen adsorption isotherm using a conven-

tional volumetric apparatus (BELSORP 28SA, BEL JAPAN, inc.). Absorption spectra were recorded on a Shimadzu model 2501 instrument controlled by a personal computer.

The pore size distributions of the porous glass membranes before and after modification with the azo derivative were measured by nitrogen adsorption isotherms. As shown in Fig. 1, a main peak at *ca.* 1.7 nm (radius) for the non-modified and azo modified glass tubes was observed. The surface area of the azo modified glass tube (surface area: 108.9 m² g⁻¹, pore volume: 9.10 × 10⁻⁴ m³ g⁻¹) was *ca.* 30% lower than that of the non-treated sample (surface area: 152.0 m² g⁻¹, pore volume: 1.36 × 10⁻³ m³ g⁻¹). This suggested that 6Az10CO₂H is mainly located on the surface of the porous glass and not in the pores.

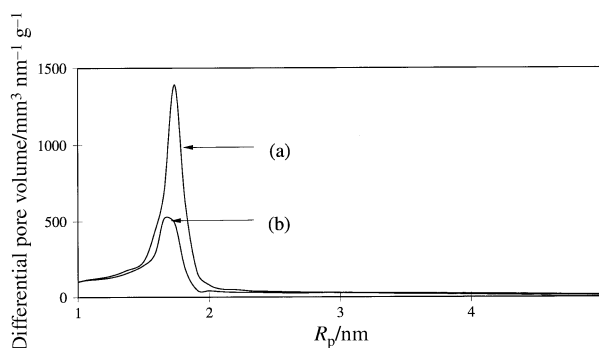


Fig. 1 Pore size distribution for the porous glass tube (a) before and (b) after surface modification with 6Az10CO₂H.

By using the modified membrane, changes of N₂ flow before and after Xe-lamp irradiation were investigated at 300 K. As shown in Fig. 2, the flow of each gas drastically decreased during Xe-lamp irradiation while the flow increased by stopping irradiation. These cycles could be continued > 30 times. Furthermore, there was no light response when similar experiments were performed using non-treated porous glass or porous glass treated with the silane coupling agent only. The increase in temperature close to the modified membrane in the apparatus upon Xe-lamp irradiation was 3–5 K. Thus thermal vibrations around the pores of the glass tube gradually increased the amplitude of N₂ permeance. The length of the folded

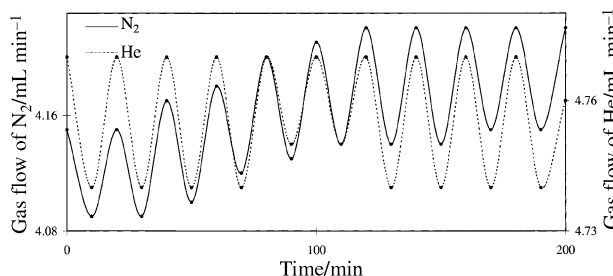


Fig. 2 Gas flow variation of N₂ (—) and He (---) passing through the surface modified glass membrane under Xe-lamp irradiation or non-irradiation.

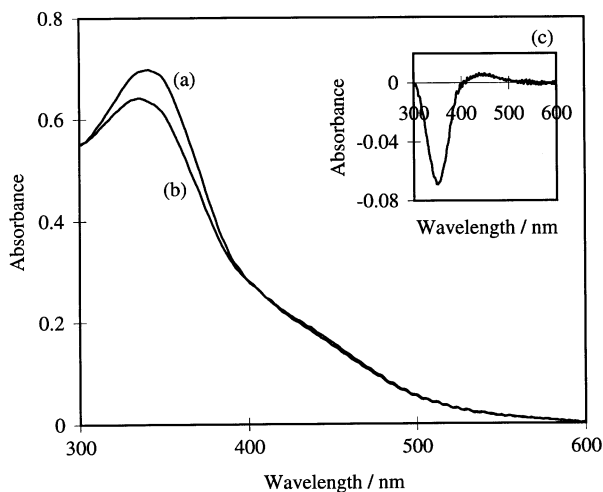


Fig. 3 Absorption spectra of the surface modified glass membrane (a) before irradiation, (b) under Xe-lamp irradiation and (c) differential spectrum (b) – (a).

$=\text{NC}_6\text{H}_4\text{C}_6\text{H}_{13}$ moiety of the modifier is 2.377 nm and from these results reorientation of this part of the modifier upon isomerization would reduce the gas permeance by covering the entrance of the pores of the glass substrate.

The absorption spectrum of the azo modified sample under Xe-lamp irradiation is plotted in Fig. 3 which shows a peak at ca. 360 nm from the *trans* form and a broad peak at ca. 480 nm from the *cis* form with a *trans/cis* ratio of 90/10. On the other hand, this ratio was reduced to 75/25 when UV light (low pressure Hg lamp) was used as a light source and no light

response to gas flow was observed. Variation in the permeance relates to rapid *cis* to *trans* isomerization with the *cis* form of the derivative being resistant to permeance (see results of pore size distribution), however, a detailed mechanism could not be established in this study.

Thus, further experiments are now being performed to establish the detailed mechanism of the permeation in an attempt to obtain finer regulation for several gases by considering the interplay between the molecular size of the azo derivative and the pore size of the substrate.

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